Docket No:	

DECLARATION AND POWER OF ATTORNEY FOR APPLICATION FOR UNITED STATES PATENT

As a below named inventor, I hereby declare that:

my residence, post office address and citizenship are as stated below under myname;

I verily believe I am the original, first and sole (if only one name is listed below) or an original, first and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled:

LASER DRILLING SHAPED HOLES	
described and claimed in the specification:	
Check one	
*a attached hereto	
b filed on	as Application Serial No
I have reviewed and understand the contents of the	ne above-identified specification, including the claims, as amended by any
amendment referred to above.	
I coknowledge the duty to disclose to the Office all	I information known to me to be material to patentability as defined in Title

I acknowledge the duty to disclose to the Office all information known to me to be material to patentability as defined in Title 37, Code of Federal Regulations §1.56. Under Title 35, US Code §119, the priority benefits of the following foreign application(s) filed within one year prior to this application are hereby claimed:

GREAT BRITAIN PATENT APPLICATION NO 0226689.8 FILED 15 NOVEMBER 2002

The following application(s) for patent or inventor's certificate on this invention were filed in countries foreign to the United States of America either (a) more than one year prior to this application, or (b) before the filing date of the above-named foreign priority application(s):

I hereby appoint the following as my attorneys of record with full power of substitution and revocation to prosecute this application and to transact all business in the Patent Office:

James A Oliff, Reg No 27,075; William P Berridge, Reg No 30,024; Kirk M Hudson, Reg No 27,562; Thomas J Pardini, Reg No 30,411; and Edward P Walker, Reg No 31,450; Robert A Miller, Reg No 32,771 and Mario A Costantino, Reg No 33,565

ALL CORRESPONDENCE IN CONNECTION WITH THIS APPLICATION SHOULD BE SENT TO OLIFF & BERRIDGE PLC, PO BOX 19928, ALEXANDRIA, VIRGINIA 22320, TELEPHONE (703) 836-6400.

I hereby declare that I have reviewed and understand the contents of this Declaration, and that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

1	Typewritten Full Nam		J	<u>STEVENS</u>
		Given Name	Middle Initial	Family Name
2	Inventor's Signature	M		
_		10th	Legtenber 2003	
3	Date of Signature	0	September 2003	
	Residence	BRISTOL		GREAT BRITAIN
		City	State or Province	Country
	Citizenship	BRITISH		
	Post Office Address <u>5 SHELDARE BARTON, ST GEORGE, BRISTOL BS5 8PN, GREAT BRITAIN</u>			

*If Box a is checked, this form may be executed only when attached to the specification (including claims) at the end thereof. Note to Inventor: Please sign name on line 2 exactly as it appears in line 1 and insert the actual date of signing on line 3.